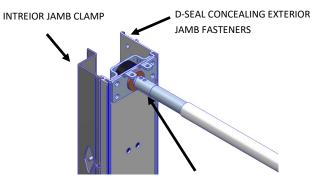
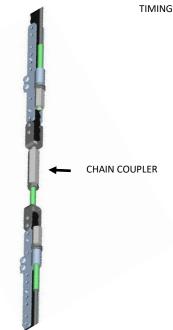


G5 BOTTOM MOUNT DUAL MOTORS WITH TIMING SHAFT MOTOR REPLACEMENT





TWO SCREWS SECURING TIMING SHAFT



- 1. EXTEND THE ROOM.
- REMOVE THE INTERIOR JAMB CLAMP FASTENERS. THE JAMB CLAMP WILL PIVOT OUT OF THE CHANNEL IN THE JAMB ASSEMBLY.
- 3. REMOVE THE TWO SCREWS IN THE TIMING SHAFT COUPLER TUBE.
- 4. FROM THE EXTERIOR: REMOVE THE D-SHAPED BULB SEAL TO EXPOSE THE FASTENERS FOR THE JAMB ASSEMBLY.
- 5. REMOVE THE FASTENERS FOR THE JAMB ASSEMBLY.
- 6. PULL THE JAMB ASSEMBLY FROM THE OPENING.
- 7. LOOSEN THE CHAIN COUPLER NUT ALL THE WAY.
- 8. REMOVE THE TWO MOTOR MOUNT SCREWS
- 9. REMOVE THE MOTOR AND INSTALL THE MOTOR INTO THE JAMB ASSEMBLY.
- 10. TIGHTEN THE CHAIN COUPLER NUT BY MAXING OUT THE ADJUSTMENT.
- 11. REINSTALL THE JAMB ASSEMBLY FROM THE EXTERIOR.
- 12. ATTACH THE EXTERIOR CABLES TO THE STANDOFF BRACKETS.
- 13. ATTACH THE INTERIOR CABLES TO THE INTERIOR STANDOFF BRACKETS, BUT DO NOT TIGHTEN THE COUPLER NUTS.
- 14. REINSTALL THE JAMB CLAMP ON THE INTERIOR, SEATING THE EDGE INTO THE CHANNEL OF THE JAMB FROM TOP TO BOTTOM AND SECURE IT TO THE INTERIOR WALL WITH FASTENERS.
- 15. RETRACT THE SLIDE ROOM COMPLETELY.
- 16. TENSION THE INTERIOR TOP CABLE WITH THE COUPLER NUT, REMOVING ALL THE SLACK UNTIL THE TOP CABLE REACHES 1/4" DEFELECTION.
- 17. ADJUST THE INTERIOR BOTTOM CABLE WITH THE COUPLER NUT, REMOVING ALL THE SLACK UNTIL THE BOTTOM CABLE REACHES 1/2" DEFLECTION.
- 18. EXTEND THE SLIDE AND REINSTALL THE FASTENERS IN THE TIM-ING SHAFT COUPLING TUBE.