



1. EXTEND THE ROOM.
2. REMOVE THE INTERIOR JAMB CLAMP FASTENERS. THE JAMB CLAMP WILL PIVOT OUT OF THE CHANNEL IN THE JAMB ASSEMBLY.
3. REMOVE THE TWO SCREWS IN THE TIMING SHAFT COUPLER TUBE.
4. FROM THE EXTERIOR: REMOVE THE D-SHAPED BULB SEAL TO EXPOSE THE FASTENERS FOR THE JAMB ASSEMBLY.
5. REMOVE THE FASTENERS FOR THE JAMB ASSEMBLY.
6. PULL THE JAMB ASSEMBLY FROM THE OPENING.
7. LOOSEN THE CHAIN COUPLER NUT ALL THE WAY.
8. REMOVE THE TWO MOTOR MOUNT SCREWS
9. REMOVE THE MOTOR AND INSTALL THE MOTOR INTO THE JAMB ASSEMBLY.
10. TIGHTEN THE CHAIN COUPLER NUT BY MAXING OUT THE ADJUSTMENT.
11. REINSTALL THE JAMB ASSEMBLY FROM THE EXTERIOR.
12. ATTACH THE EXTERIOR CABLES TO THE STANDOFF BRACKETS.
13. ATTACH THE INTERIOR CABLES TO THE INTERIOR STANDOFF BRACKETS, BUT DO NOT TIGHTEN THE COUPLER NUTS.
14. REINSTALL THE JAMB CLAMP ON THE INTERIOR, SEATING THE EDGE INTO THE CHANNEL OF THE JAMB FROM TOP TO BOTTOM AND SECURE IT TO THE INTERIOR WALL WITH FASTENERS.
15. RETRACT THE SLIDE ROOM COMPLETELY.
16. TENSION THE INTERIOR TOP CABLE WITH THE COUPLER NUT, REMOVING ALL THE SLACK UNTIL THE TOP CABLE REACHES 1/4" DEFELECTION.
17. ADJUST THE INTERIOR BOTTOM CABLE WITH THE COUPLER NUT, REMOVING ALL THE SLACK UNTIL THE BOTTOM CABLE REACHES 1/2" DEFELECTION.
18. EXTEND THE SLIDE AND REINSTALL THE FASTENERS IN THE TIMING SHAFT COUPLING TUBE.