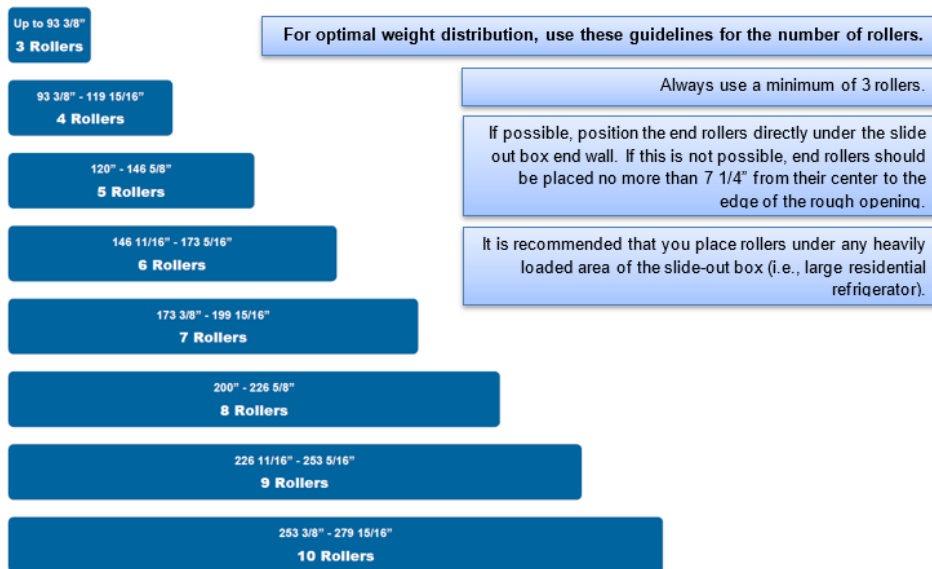


Skipping is typically caused by the wear bar, which need assisted by rollers. The rollers are not intended to support the weight of room, but to assist the wear bar.

Some customers and service facilities ask about adding lubricant to the wear bar. ZEP 45 is a food grade lubricant that will not allow debris to adhere to it. Other lubricants will cause debris to attach to it, thus causing more friction. If other types of lubricants have been used, we recommend removing the lubrication.

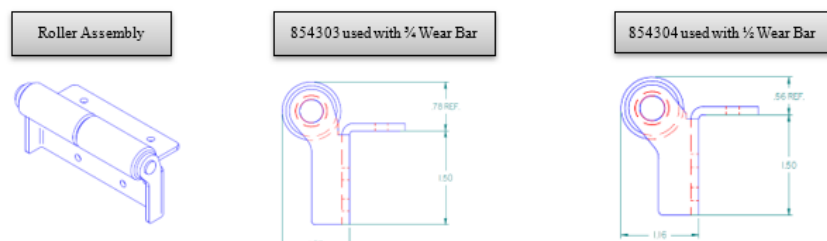
1. Measure the height of the wear bar, to determine which rollers you need.
 - a. The wear bar will be 1/2" or 3/4" tall. Do not use 3/4" rollers with 1/2" thick wear bar.
2. Add rollers underneath the slide box to reduce the friction between the box and wear bar.
 - a. Use a pry bar or jack above the wear bar to create enough space to install roller assemblies.
 - b. Notch out the wiper seal on the bottom rough opening edge where the rollers will be installed.
 - c. With the slide room halfway out, along the bottom outside face of the rough opening:
 - i. Ends Install (2) Roller 1" from the edge of the slide room floor, one at each side.
 - ii. Center Install (1) Roller in the centered between the end rollers.
 - iii. Room Length Utilize the Roller Chart to determine the use of additional rollers for varying slide-out lengths, installed between the end and center roller assemblies.
3. Using 5 #10 screws for each roller assembly, secure the roller bracket to the bottom of the rough opening.

ROOM LENGTH



Norco Parts Required

	Used with 3/4" Wear Bar	Used with 1/2" Wear Bar
Norco Part Number:	854303	854304
Description:	Roller, base 3/4 inch wear bar	Roller, base 1/2 inch wear bar



⚠ Do not use these instructions for Flush Floor Applications.