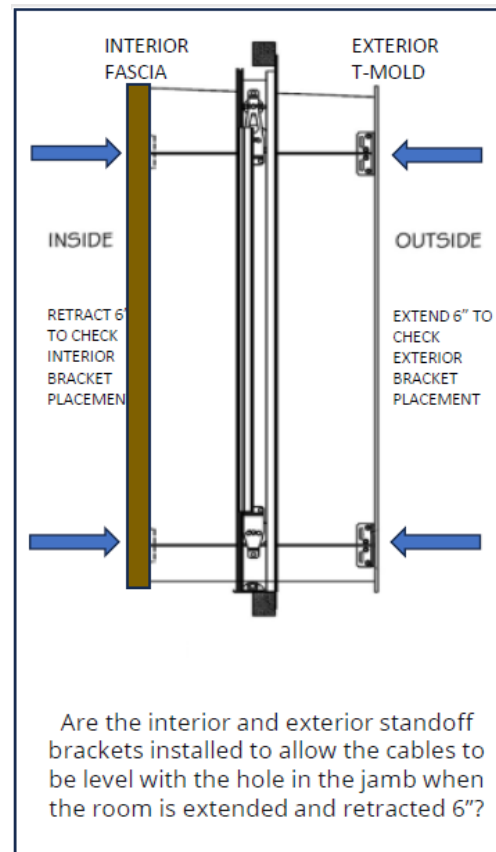
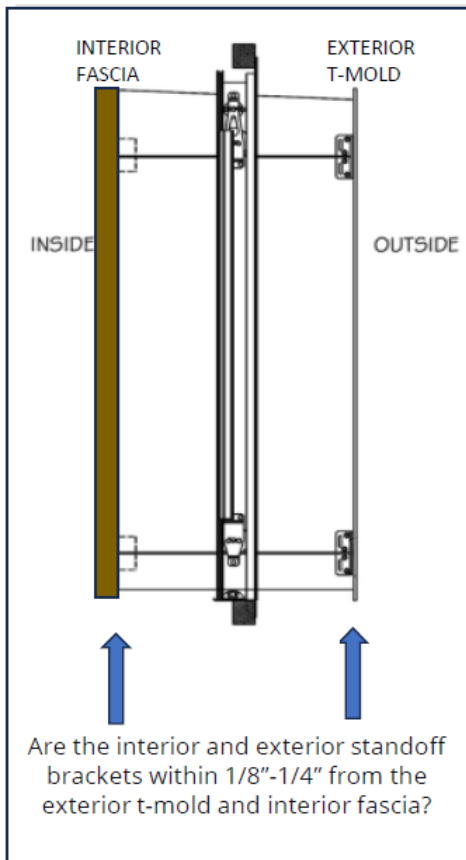


**EXCESSIVE SLACK IN THE CHAIN CAN CAUSE THE FOLLOWING SYMPTOMS:**

- POPPING SOUND
- ONE SIDE OF THE ROOM LAGS
- ROOM MAY NOT SEAL IN THE EXTENDED OR RETRACTED POSITION
- NOTICABLE SLACK IN THE CABLES WHEN EXTENDED

**THE BELOW AREAS NEED TO BE VERIFIED BEFORE TENSIONING AS THEY WILL PROHIBIT YOU FROM REACHING THE PROPER TENSION.**



When operating the room, do the end walls of the slide flex?

When operating the room, do the interior stand off brackets pull away from the wall?

Tools Needed:

- 3/8" Gear Wrench (Ratcheting Combination)
- 7/16" Gear Wrench (Ratcheting Combination)
- Locking Needle Nose Vise Grips

1. RETRACT THE ROOM
2. REMOVE THE 1/4" JAMB NUT FOR THE TOP INTERIOR CABLE AT THE STANDOFF BRACKET. **(FIG A)**
3. REMOVE THE ADJUSTMENT NUT FOR THE TOP INTERIOR CABLE AT THE STANDOFF BRACKET. LEAVE THE THREADED END OF THE CABLE IN THE STANDOFF BRACKET.
4. REMOVE THE 1/4" JAMB NUT FOR THE BOTTOM INTERIOR CABLE AT THE STANDOFF BRACKET. **(FIG B)**
5. USING NEEDLE NOSE VISE GRIPS ON THE BARREL END OF THE BOTTOM CABLE, TIGHTEN THE ADJUSTMENT NUT UNTIL THE CABLE IS "BANJO STRING TIGHT." THE CABLE SHOULD ONLY MOVE 1/4" FROM CENTER WITH YOUR THUMB AND INDEX FINGER WITH EFFORT. **(FIG C)**
6. LEAVING THE TOP INTERIOR CABLE LOOSE, COMPLETELY EXTEND AND RETRACT THE ROOM THREE (3) TIMES. **(FIG D)**
7. CHECK THE BOTTOM CABLE TO SEE IF IT HAS LOOSENED. **(FIG E)**
8. YOU WILL REPEAT THE PROCESS OF EXTENDING AND RETRACTING THE ROOM TIMES, UNTIL THE BOTTOM CABLE HOLDS THE 1/4" DEFLECTION AFTER CYCLING THE ROOM. **(FIG F)**
9. AFTER CYCLING THE ROOM AND FINDING THAT THE BOTTOM CABLE TENSION HOLDS AT A 1/4" FROM CENTER WITH YOUR THUMB AND INDEX FINGER WITH EFFORT AND IS "BANJO STRING TIGHT" ; THREAD THE BOTTOM 1/4" JAMB NUT AND TIGHTEN IT AGAINST THE ADJUSTMENT NUT. **(FIG G)**
10. TENSION THE TOP INTERIOR CABLE AT THE INTERIOR STANDOFF BRACKET TO HALF THE TENSION OF THE BOTTOM INTERIOR CABLE. **(FIG H)**
11. THE CABLE SHOULD ONLY MOVE 1/2" FROM CENTER WITH YOUR THUMB AND INDEX FINGER. THREAD THE 1/4" JAMB NUT ONTO THE TO INTERIOR CABLE END AND TIGHTEN IT AGAINST THE ADJUSTMENT COUPLER. **(FIG I)**
12. LOCATE THE CONTROLLER. PRESS AND HOLD THE RED BUTTOMS SIMULTANEOUSLY UNTIL THE LIGHT FLASHES RED. THIS WILL RESET THE CONTROLLER. CYCLING THE ROOM 3 TIMES WILL SET THE MEMORY TO THE CONTROLLER **(FIG J)**

