

## Jamb Replacement

### Tools Needed

3/8 Speed Wrench

7/16 Speed Wrench

Needle Nose Vise-Grip

Screw Gun

Floor Jack

1. Extend the room to the out position about 3/4 of the way. **Do not extend the room to the fully extended position.** From the outside of unit manually shift the slide box Away from the jamb that needs replaced this will give the needed access to the screws that will need to be removed. With a floor jack and a piece of wood support the room under the slide box floor on the outside of unit.
2. Remove Facia to gain access to the In and Out adjustment brackets.
3. Remove the jamb clamp on inside of unit.
4. Loosen cable and chains on the side of jamb the needs replaced. The cable and chain will need to loosen enough to remove chain from sprocket.
5. Remove fasteners holding the corner pulley bracket to sidewall.
6. Disconnect top and bottom cable from the stand-off bracket mounted on the inside of slide box.
7. On the outside of unit disconnect the top and bottom cable from the stand-off bracket.
8. Attached to the header between the slide room and jamb there is an L-bracket with two screws. Using the manual override flex shaft and screw gun remove screws from header.
9. Remove all screws in bulb seal track.
10. Jamb is now ready to be removed. Cut or pry any sealant used to seal jamb. Pull jamb towards you and remove.

## Installing New Jamb

1. On the inside of jamb both top and bottom pulley bracket there you will see a clear plastic locator. Place the jamb into opening making sure the locator is pushed up against the tube of sidewall opening.
2. Using new screws fasten the bottom pre punched hole in bulb seal track to the sidewall.
3. Fasten the top hole in bulb seal track be sure locator on inside of jamb is pushed up against the sidewall tube.
4. Fasten remaining pre punched holes top to bottom.
5. Using the manual override shaft fasten L-Bracket to top of header.
6. Attach bulb seal to jamb. Slide the bulb seal to the top of jamb and screw bulb seal at bottom to prevent sliding down.
7. Attach top and bottom cables to the stand-off bracket
8. On the inside of unit attach corner pulley bracket in its original location using the same holes as previously used
9. Attach both the inside top and bottom cables to stand-off bracket.
10. Install the chain onto sprocket be sure to have equal amount of slack on the In and out bracket.
11. Attach jamb clamp to the jamb fasten clamp to sidewall.
12. Remove the slack out of the cable and chains on both the In and Out bracket. Tension all the cable so each have a fair amount of tension on them.
13. Remove room support on outside of unit.
14. Run the room to the fully extended position. All slack should go to the In cable adjustment bracket. Remove any excess slack. Tighten the center jamb nuts on both the In and Out bracket make use the brackets are straight up and down and not on an angle.
15. Retract the room to the fully closed position make sure there is a good seal on outside of unit.
16. Fully extend the room to the out position make any necessary adjustments.