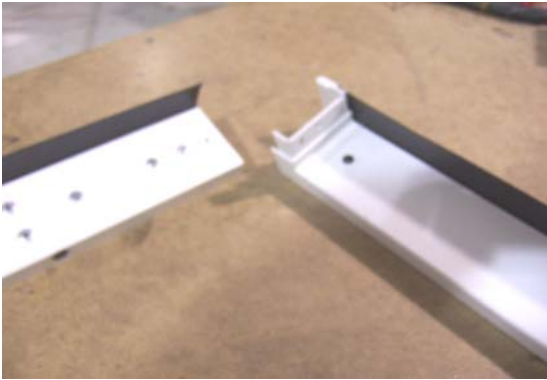


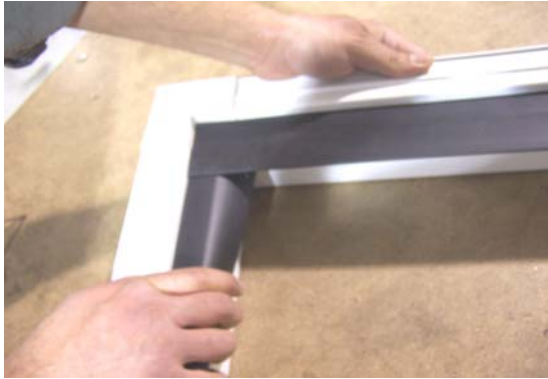
Assembling a Norco Accu-slide Cast Corner



Step One: Layout the system into the rough square shape.



Step Two: Insert the cast corner piece into the open jamb.



Step Three: Make sure the corner is fully inserted and the wipe is not in the way.



Step Four: Place a screw into the pre-punched hole in the jamb.



Step Five: Treat the area of wipe with alcohol and primer and remove the tape backer.



Step Six: Press down firmly to securely seal the tape to the cast corner.