

## **SUPPLIER QUALITY STANDARD**

CABLE S	SLIDE S	ILL MATERIAL	BRAND: BAL ACC	RAND: BAL ACCU SLIDE		CREATED DATE: 07/01/2024	
ID NUMBER: SQS.ACU.002			TYPE: All Cable Slides		REVISION:		
Above Floor	Sill Support	to be mounted 1/8" tire length of the ro			E OPENING SUPPO	RT THE DEPTH OF SILL	
Opt 1:	Water Dam	This is the least management method a mended by most OEMs  Process: Build a water of the sill material to cause away from the interior.	dam at the edge livert the water	SILL	WALL		
Opt 2:	Cut and Fold	<ol> <li>Cut the sill material 3-edge, leaving the back lip</li> <li>Remove the front lowe</li> <li>Fold the sill material t</li> <li>Seal all edges (each ar join in material).</li> </ol>	o of the material. er lip. o create a corner.	CUT OF CUT OF F	al Cut and Fold Me	SEAL	
Opt 3:	Drip Cup	<ol> <li>Seal the top edge of to the rough opening.</li> <li>Seal the sill material cup.</li> </ol>	·		SILL MATERIAL  CORNER CUP		