

## **SUPPLIER QUALITY STANDARD**

BY NORCO INDUSTRIES 😜						
CABLE SLIDE JAMB INSTALLATION			BRAND: ACCU SLIDE		<b>CREATED DATE:</b> 07/8/2024	
ID NUMBER: SQS.ACU.004e			TYPE: G4 [ECONO]		REVISION:	
Step 1:	Mount Top Jamb Bracket	Fasten the upper sec jamb to the inside of opening.  Use #10 or #14 flat (lag screws in lumber minum tube and stic rough openings) in e punched hole.	or pan head er core alu- ek built	Break Away Point	Do not fasten bottom bracket	FASTEN TOP BRACKET THROUGH THE INSIDE OF THE ROUGH OPENING.
Step 2:	Mount Bottom Jamb Brackets	Cut the zip ties off to A. Pull the lower por jamb bracket up from the top por jamb.  B. Lower the bottom jamb straight do inside bottom of opening.  C. Add fasteners to bottom tabs on the straight on the straight do inside bottom tabs on the straight do the straight do inside bottom tabs on the straight do the strai	ortion of the to detach it rtion of the m of the wn to the the rough	PULL BOTTOM HALF UP TO DETACH	B. FASTEN LOWER JAMB BRACKET THROUGH INSIDE OF ROUGH OPENING	C. FASTEN TOP AND BOTTOM THROUGH INTERIOR WALL
Step 3:	Mount Corner Pulley Brackets	<ol> <li>Align the screw of pulley strap with the rough opening.</li> <li>The bottom of the pulley brackets of placed 1" to 1-1/from the rough of the rough of the rough of the pulley brackets.</li> </ol>	n the edge of ang. The corner should be 4" away opening.	CORNER PULLEY BRACKET	CORNER I	PULLEY BRACKET  1"-1-14"