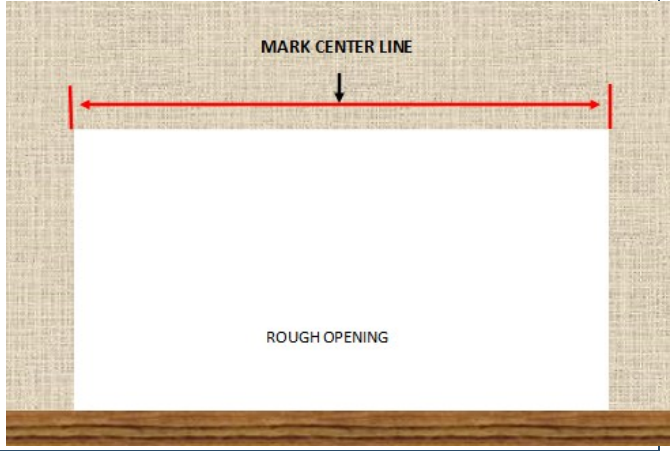

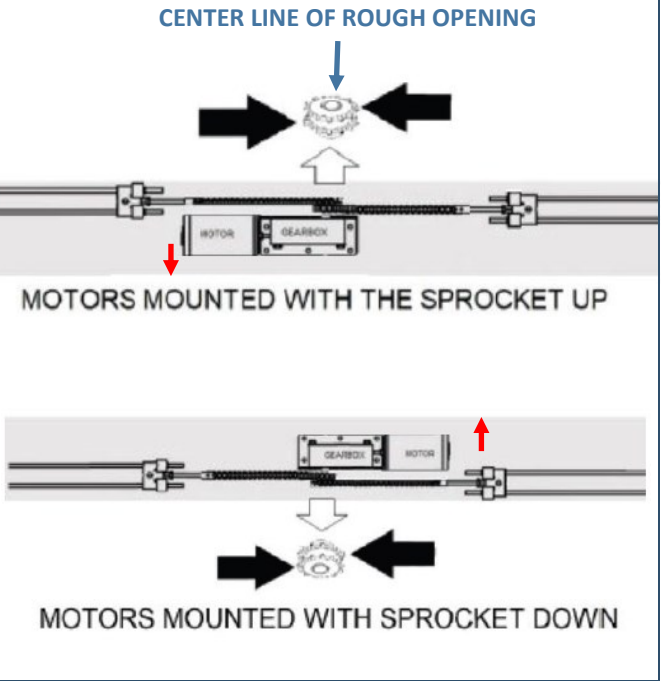


<b>CABLE SLIDE MOTOR INSTALLATION</b>	<b>BRAND:</b> ACCU SLIDE	<b>CREATED DATE:</b> 07/8/2024
<b>ID NUMBER:</b> SQS.ACCU.005	<b>TYPE:</b> All Accu Slides	<b>REVISION:</b>

<p><b>Step 1:</b></p>	<p><b>Measure Rough Opening</b></p>	<p>1. Measure and mark the center of the rough opening for motor placement.</p> <p><b>Note:</b> Some designs may purposely mount the motor that is offset from the center of the rough opening. The chains and cables will be different lengths on each side in those applications.</p>	
<p><b>Step 2:</b></p>	<p><b>Mount Motor</b></p>	<p> The motor end of the assembly should be mounted with a <b>1/4" tilt</b> away from the chain.</p> <p><b>[Sprocket Up]</b> Mount the motor to wall with the motor side tilted 1/4" down for sprocket up orientation.</p> <p><b>[Sprocket Down]</b> Mount the motor to the wall with the motor side tilted 1/4" up for sprocket down orientation.</p> <p>Use #12 hex head screws in all holes.</p>	
<p><b>Step 3:</b></p>	<p><b>Attach Chains</b></p>	<p>Align the adjustment brackets to fold the chain in half.</p> <p>Always attach the chain on the side that is closest to the dual sprocket/gearbox end of the motor assembly on the sprocket closest to the gearbox.</p>	