

SUPPLIER QUALITY STANDARD

BY NORCO INDUSTRIES CABLE SLIDE SILL MATERIAL BRAND: BAL EXACT SLIDE G5.5 CREATED DATE: 06/14/2024						
ID NUMBER: SQS.EXT.002			TYPE: Exact Slide		REVISION:	
Above Floor	Sill Support	Above Floor slides require a cleat to be mounted 1/8" above the entire length of the rough opening to support the interi- or of the sill material.		1/8" ABOVE OPENING		
Opt 1:	Water Dam	This is the least emanagement method a mended by most OEMs Process : Build a water of the sill material to a away from the interior	and is not recom- dam at the edge divert the water	SILL	/ALL	
Opt 2:	Cut and Fold	 Cut the sill material 3- edge, leaving the back lip Remove the front low Fold the sill material t Seal all edges (each an join in material). 	o of the material. er lip. co create a corner.	CUT Option CUT	FOLD al Cut and Fol FOLD	SEAL SEAL SEAL SEAL
Opt 3:	Drip Cup	 Seal the top edge of the rough opening. Seal the sill materia cup. 			SILL MATERIAL	