

SUPPLIER QUALITY STANDARD

CABLE SLIDE CABLE ATTACHMENT	BRAND: BAL EXACT SLIDE G5.5	CREATED DATE: 07/29/2024
ID NUMBER: SQS.EXT.006	TYPE: Exact Slide G5.5	REVISION:



Do not tighten the coupler nuts or jamb nuts on the interior standoff brackets.

Tightening the top interior cables first, traps slack in the chain and will cause operation issues for the consumer.

Step 1:	Attach Exterior cables	 Attach the exterior cables to each standoff bracket. Place a rubber grommet into the slotted hole of the standoff. 	
Step 2:	Attach Top Interior Cables	 Attach interior top cable through the top of the interior standoff bracket and the plastic cable guide, then through the bottom hole in the bracket. M Do not tighten the top interior cables with the coupler nut. This is the last step in the tensioning process. 	TOP INTERIOR DO NOT TIGHTEN TOP INTERIOR CABLES
Step 3:	Attach Bottom Interior Cables	 Attach interior bottom cable through the bottom of the interior standoff bracket and the plastic cable guide, then through the top hole in the brack- et. M Install the washer and coupler nut. M Do not install the jamb nut unit the tensioning process has been completed. 	DO NOT ADD JAMB NUT UNTIL THE TENSION- ING PROCESS IS COMPLETE