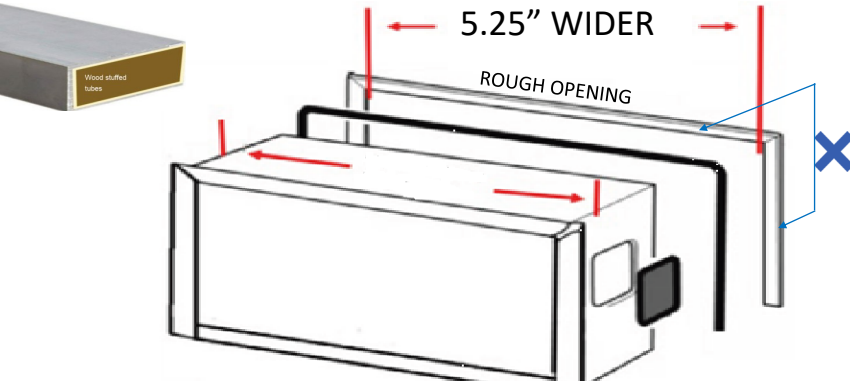
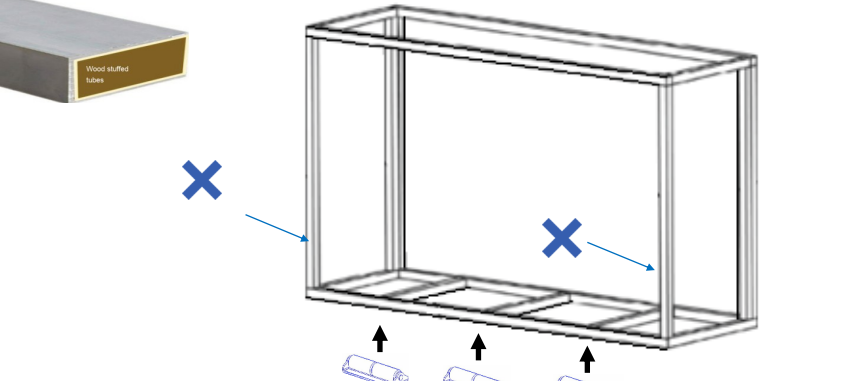
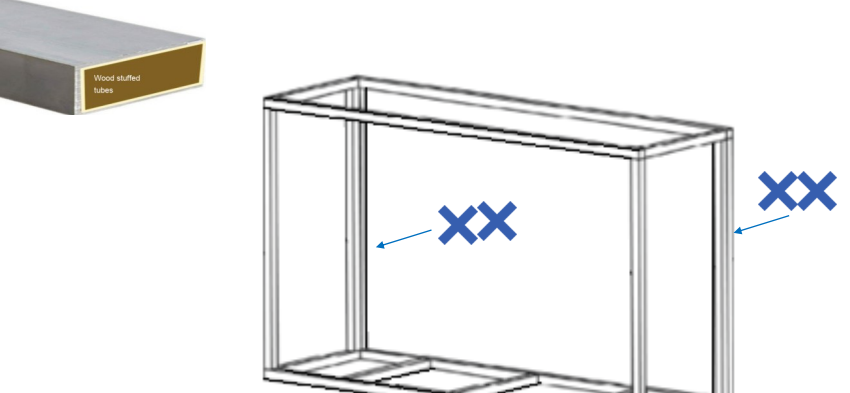


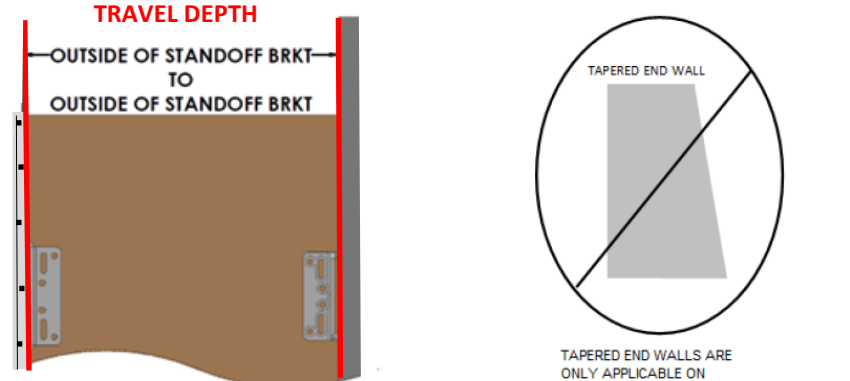
<b>CONSTRUCTION REQUIREMENTS</b>		<b>CREATED DATE:</b> 04/11/2025
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<b>ID NUMBER:</b> SQS.EXT.CONSTRUCTION	<b>TYPE:</b> Aluminum Tube Structure	<b>Revision:</b>
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<b>Rough Opening</b>	<p>⇒ The rough opening must be 5.25" wider than the overall finished edge to finished edge of the slide room.</p> <p>⇒ 1x3 or 1.5x3 Lumber Core Aluminum Tubes should be used around the sides and top of the rough opening.</p> <p>Lumber should be wall-to-wall inside the tubes and should extend from the top aluminum tube to the floor line aluminum tube.</p>	
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<b>End Walls</b>	<p>⇒ 1x3 or 1.5x3 Lumber Core Aluminum Tubes should be located at the interior edge.</p> <p>Lumber should be wall-to-wall inside the tubes and should extend from the top aluminum tube to the floor line aluminum tube.</p> <p>⇒ <b>When applicable</b>, support tubes are required above each roller location when the floor construction is not wall to wall lumber or composite.</p>	
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<b>End Walls</b>	<p>⇒ 1x3 or 1.5x3 Lumber Core Aluminum Tubes with a <b>double tube</b> at the outside wall of the room.</p> <p>Lumber should be wall-to-wall inside the tubes and should extend from the top aluminum tube to the floor line aluminum tube.</p>	
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<b>Slide Room</b>	<p>⇒ The travel depth is measured from the outside edge-to-outside edge of the interior and exterior standoff brackets</p>	
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